

Welding Certificate
1090-2.03525.IFW.2013.006

Hersteller
(Manufacturer)

SHB Hebezeugbau GmbH
Straße der Freiheit 1
DE 07318 Saalfeld

Maßgebende Betriebsstätten
(Company)

SHB Hebezeugbau GmbH
Straße der Freiheit 1
DE 07318 Saalfeld

Technische Spezifikation
(Technical specification)

EN 1090-2:2008+A1:2011

Ausführungsklasse
(Execution classes)

until EXC3 according to EN 1090-2:2008+A1:2011

Schweißprozess(e)
Referenznummer nach DIN EN ISO 4063
Reference number according to
DIN EN ISO 4063

111 - manual metal arc welding
114 - self-shielded tubular cored arc welding
135 - metal active gas welding
786 - stud welding with tip ignition

Grundwerkstoff(e)
(Festigkeitsklasse/technische Spezifikation)
(Strength category/technical specification)

1.1, 1.2 acc. to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

**Verantwortliche
Schweißaufsichtsperson**
(Titel, Vorname, Name, Geburtsdatum,
Qualifikation)
(Name, christian name, date of birth, profession)

Kittelmann, Matthias
EWE (EWF)

Date of birth: 07.06.1968

Vertreter
(Titel, Vorname, Name, Geburtsdatum,
Qualifikation)
(Name, christian name, date of birth, profession)

Hoffmann, Gerd Date of birth: **23.01.1966** **Schulze, Marcus** Date of birth: **13.08.1978**
EWE (EWF) **IWE (Iiw)**

Bemerkung
(Remarks)

The requirements for work tests determined according to DIN EN 1090-2 and according to DIN EN ISO 14555 are to be observed.
This welding certificate fulfills the requirements of the manufacturer's qualification according to DIN 18800-7, class E.

Bestätigung
(Confirmations)

It is confirmed that all the procedures for the implementation and monitoring of welding activities are available.

Gültigkeitsbeginn
(Beginning of validity period)

12.02.2020

Nächste Überwachung
(Next audit)

11.02.2023

Gültigkeitsdauer
(Certain conditions)

This certificate is valid in conjunction with EN 1090-1 EG certificate for the specified valid work if the manufacturing conditions in the factory and of factory production control have not changed significantly.

Ausstellungsort/-datum
(Place / issued on)

Jena / 11.03.2020



Dipl.-Ing. J. Vester
Deputy of Head of certification Body